



Breakthrough
engineering for
a better world

Process Automation

IMI PBM

MI Series 5 Size 1/2" to 4" CL 150#



Multi-Port Ball Valves

Design Features

- Unique Adjust-O-Seal® feature allows in-line valve adjustment to compensate for normal wear on valve seats.
- MI Series Multi-Port Valves do not have O-rings.
- 4-Way and 5-Way Flow Patterns available offering for 90°, 180° and 360° operation
- Full Port diameters minimize pressure drops (1/2 to 4")
- True-Bore® (tube) for Sanitary Valves
- Upstream and downstream bubble-tight sealing capability allows valve body cleaning, purging and draining.
- Stem assembly accommodates IMI PBM Direct Mount Actuation for accurate alignment and increased cycling life.
- In some processes, a single Multi-Port Ball Valve can replace several 2-Way Valves in a piping system, reducing costs and simplifying flow control with actuation.
- Full Port design
- Valves are rated to full vacuum.
- Specify IMI PBM Flow Pattern for 3, 4, or 5-Way Valves
- Piggable "Y" Port Valves are also available
- Certified Material Test Report (CMTRS) provided for wetted components
- Surface finishes are achieved without the use of Animal Derived Ingredients (ADIs).

CV Values (gpm)			
Size	L-Port	T-Port	
		Straight	Branch
1/2"	3.8	3.8	2.5
3/4"	12	12	7
1"	25	25	15
1 1/2"	66	66	40
2"	129	129	78
3"	310	31	185
4"	570	570	340

ID Surface Finish Ra Readings for Valves per ASME BPE			
Surface Finish	IMI PBM Polish Code	μ-in.	μ-m.
Mechanical Polish			
SF 1	A	20 Ra Max	0.51
SF 2	A	25 Ra Max	0.64
SF 3	-	30 Ra Max	0.76
Mechanical Polish & Electropolish			
SF 4	G	15 Ra Max	0.38
SF 5	F	20 Ra Max	0.51
SF 6	F	25 Ra Max	0.64

SPECIFICATIONS

	3, 4 or 5-Way Multi-Port Ball Valves
Sizes	1/2" to 4" - Series 5
Material	316L Stainless Steel
Temperatures	Ambient for V-TEF™ to 450°F depending on seat and seal material
End Connections	Extended tube, hygienic clamp, or others
Seats, Seals and Stem Packings	V-TEF™ material standard, others available
Body Bolts & Nuts	18-8 Stainless Steel
Maximum Working Pressure	Up to 275 psig CWP depending on valve size and temperature
Polish	Standard internal polish of 63 Ra maximum

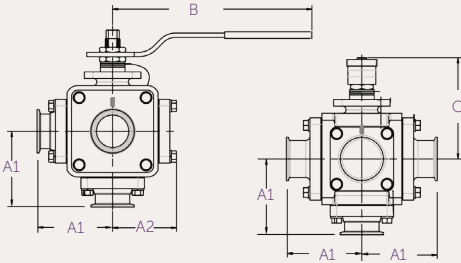


How To Order:
pbmvalve.com/build-a-part-number

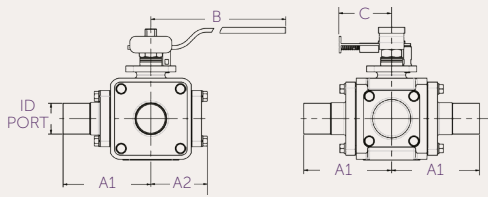
PRODUCT (1-2) MATERIAL (3-4)			SIZE (5) SERIES (6)			END CONNECTION (7-8)		SEAT / SEAL (9)		FLOW PATTERN OPTIONS (10-11)		BALL / STEM OPTIONS (12)		OPERATOR (13- 14)		POLISH OPTIONS (15)	
MI	HL	Cast 316L S / S	C	1/2"	5	X-	Hygienic Clamp	G	V-TEF™ Seats / Seals	01	3-Way Side Entry T-Port Ball 90°	-	Standard Ball and Stem	--	W/ Standard Lever Handle (1/2" thru 3")	-	63 Ra ID Standard
			D	3/4"		F-	Ext. Butt weld for Tube	J	V-TEF™ Seats / Seals VTFE Cavity Fillers	02	3-Way Side Entry T-Port Ball 90°	F	Internal / External Grounding	02	W/O Handle W/ Stem Actuator Prep	A	20 Ra ID
			E	1"				H	S-TEF™ Seats / Seals	18	3-Way Btm. Entry LL-Port Ball 90°	G	17-4PH Stem	04	Locking Lever Handle (1/2" thru 2")	C	20 Ra ID / 32 Ra OD
			G	1-1/2"				I	S-TEF™ Seats / Seals VTFE Cavity Fillers	26	4-Way Btm. Entry L-Port Ball 360°			08	Gear Operator (Req'd for 4")	F	20 Ra ID after Electro Polish
			H	2"				K	UHMWPE Seats / Seals	37	4-Way Side Entry LL-Port Ball 90°			20	DA 80psig actuator		
			K	3"				L	UHMWPE Seats / Seals VTFE Cavity Fillers	44	5-Way Btm. Entry L-Port Ball 360°			27	DA 60psig actuator		
			L	4"										34	SR 80psig actuator - Fail Position must be specified		More polish available - Contact IMI PBM
														41	SR 60psig actuator - Fail Position must be specified		

Other seat/seal options available - Contact IMI PBM
Other Flow Pattern Options available - Contact IMI PBM
Other operator options available - Contact IMI PBM

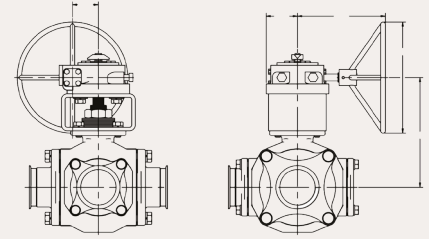
MULTI- PORT WITH LOCKABLE HANDLE



MULTI-PORT WITH BUTTWELD ENDS



MULTI-PORT WITH GEAR OPERATOR
[6" ONLY]



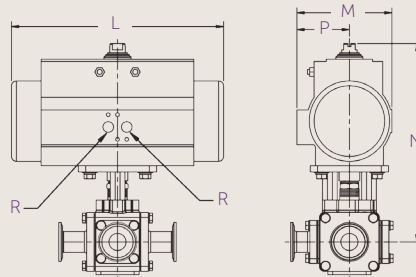
Valve Size	Size Code	Port Dia.	A1		A2	B	C	Locking Handle		~Wt
			CL to Face					F	Hole Dia. for Lock	
			F-	X-	CL to Blank	Handle Length from CL	CL to Top of Handle			
1/2"	C	0.37	3.50	2.75	2.00	5.09	3.11	2.08	.28	7 lbs
3/4"	D	0.62	3.75	2.75	2.00	5.09	3.15	2.08	.28	7 lbs
1"	E	0.87	4.00	3.00	2.23	8.81	5.00	2.56	.38	9.4 lbs
1 1/2"	G	1.37	5.00	3.75	3.12	11.56	5.53	3.41	.38	27 lbs
2"	H	1.87	5.75	4.38	3.71	11.56	6.23	3.45	.38	40 lbs
3"	K	2.87	8.11	6.50	5.46	24.06	8.77	N/A	N/A	89 lbs
4"	L	3.84	N/A	7.50	6.63	N/A	N/A	N/A	N/A	*161 lbs

* Weight without handle. (1) Actuator/Gear Operator recommended for 4" valves. (2) 3" and 4" bottom entry connections only available as Sanitary clamp. (3) Using a welded connection for more than one end fitting on the MI Series Valve may complicate maintenance. Provisions must be made to allow removal of end fittings and body from the line.

ACTUATED DIMENSIONS

Unit of measure = inches

Dimensions based on actuators used with V-TEF® seats



Find out more
pbmvalve.com

	80 PSI Double Acting					60 PSI Double Acting					80 PSI Spring Return					60 PSI Spring Return				
Size	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R
1/2"	4.45	2.8	6.88	1.61	1/8	4.45	2.8	6.88	1.61	1/8	8.27	3.72	7.59	2.07	1/8	9.47	4.17	8.14	2.3	1/8
3/4"	4.45	2.8	6.88	1.61	1/8	4.45	2.8	6.88	1.61	1/8	8.27	3.72	7.59	2.07	1/8	9.47	4.17	8.14	2.3	1/8
1"	8.27	3.72	9	2.07	1/8	8.27	3.72	9	2.07	1/8	10.83	4.84	10	2.68	1/4	13.11	5.39	11.4	2.87	1/4
1 1/2"	13.11	5.39	13.58	2.87	1/4	13.11	5.39	13.58	2.87	1/4	14.65	5.83	13.06	3.15	1/4	17.13	6.46	14.95	3.44	1/4
2"	13.11	5.39	14	2.87	1/4	13.11	5.39	14	2.87	1/4	14.65	5.83	13.48	3.15	1/4	17.13	6.46	15.38	3.44	1/4
3"	13.11	5.39	15.67	2.87	1/4	14.65	5.83	14.5	3.15	1/4	19.69	7.36	18	3.9	1/4	22.78	8.58	20.25	4.29	1/4
4"	22.78	8.58	22.25	4.29	1/4	22.78	8.58	22.25	4.29	1/4	22.78	8.58	22.25	4.29	1/4	26.46	11.42	27	5.71	1/4



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