



Breakthrough
engineering for
a better world

Process
Automation

IMI PBM

MP Series 5
Size 1/2" to 4"
CL 150#



Multi-Port Ball Valves

Design Features

- Unique Adjust-O-Seal® feature allows in-line valve adjustment to compensate for normal wear on valve seats.
- MP Series Multi-Port Valves do not have O-rings.
- 4-Way and 5-Way Flow Patterns available offering for 90°, 180° and 360° operation
- Full Port diameters minimize pressure drops (1/2 to 4")
- Upstream and downstream bubble-tight sealing capability allows valve body cleaning, purging and draining.
- Stem assembly accommodates IMI PBM Direct Mount Actuation for accurate alignment and increased cycling life.
- In some processes, a single Multi-Port Ball Valve can replace several 2-Way Valves in a piping system, reducing costs and simplifying flow control with actuation.
- Full Port design
- Valves are rated to full vacuum.
- Specify IMI PBM Flow Pattern for 3, 4, or 5-Way Valves
- Piggable "Y" Port Valves are also available

CV Values (gpm)				
Size	L-Port	T-Port		LL-Port
		Straight	Branch	
1/2"	*6.6	*6.6	*5.4	*6.0
3/4"	*16	*16	*12	*14
1"	33	33	21	30
1 1/2"	80	80	49	72
2"	147	147	89	126
3"	351	351	212	295
4"	613	613	368	443

SPECIFICATIONS

3, 4 or 5-Way Multi-Port Ball Valves

Sizes	1/2" to 4" - Series 5
Material	316L Stainless Steel
Temperatures	Ambient for V-TEF™ to 400°F, S-TEF® to 450°F
End Connections	Butt Weld for pipe, flange, NPT, Socket Weld or other
Seats, Seals and Stem Packings	V-TEF™ material standard, others available
Body Bolts & Nuts	18-8 Stainless Steel
Maximum Working Pressure	Up to 275 psig CWP depending on valve size and temperature



How To Order:
pbmvalve.com/build-a-part-number

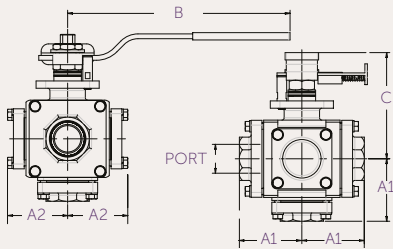
PRODUCT (1-2) MATERIAL (3-4)			SIZE (5) SERIES (6)			END CONNECTION (7-8)		SEAT / SEAL (9)		FLOW PATTERN OPTIONS (10-11)		BALL / STEM OPTIONS (12)		OPERATOR (13- 14)		POLISH OPTIONS (15)	
MP	H-	Cast 316/ 316L S / S	C	1/2"	5	B-	Sch. 40 Butt Weld	G	V-TEF™ Seats / Seals	01	3-Way Side Entry T-Port Ball 90°	-	Standard Ball and Stem	--	W/ Standard Lever Handle (1/2" thru 3")	-	125 Ra ID Standard
	HL	Cast 316L S / S	D	3/4"		D-	Sch. 10 Butt Weld	J	V-TEF™ Seats / Seals VTFE Cavity Fillers	02	3-Way Side Entry T-Port Ball 90°	F	Internal / External Grounding	02	W/O Handle W/ Stem Actuator Prep	A	20 Ra ID
			E	1"		L-	150# Flange	H	S-TEF® Seats / Seals	18	3-Way Btm. Entry LL-Port Ball 90°	G	17-4PH Stem	04	Locking Lever Handle (1/2" thru 2")	C	20 Ra ID / 32 Ra OD
			G	1-1/2"		Q-	Female NPT	I	S-TEF® Seats / Seals VTFE Cavity Fillers	26	4-Way Btm. Entry L-Port Ball 360°			08	Gear Operator (Req'd for 4")	F	20 Ra ID after Electro Polish
			H	2"		U-	Socket Weld	K	UHMWPE Seats / Seals	37	4-Way Side Entry LL-Port Ball 90°			27	DA 80psig actuator		
			K	3"				L	UHMWPE Seats / Seals VTFE Cavity Fillers	44	5-Way Btm. Entry L-Port Ball 360°			34	SR 80psig actuator - Fail Position must be specified		
			L	4"										41	SR 60psig actuator - Fail Position must be specified		

Other seat/seal options available -
Contact IMI PBM

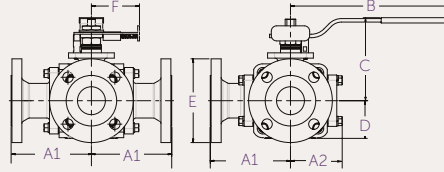
Other Flow Pattern Options
available - Contact IMI PBM

Other operator options available -
Contact IMI PBM

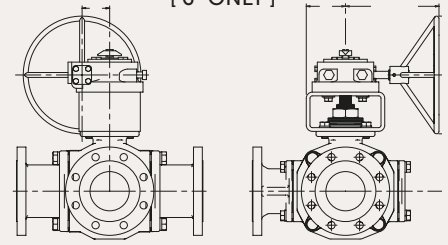
MULTI- PORT WITH LOCKABLE HANDLE



MULTI-PORT WITH BUTTWELDED ENDS



**MULTI-PORT WITH GEAR OPERATOR
[6" ONLY]**



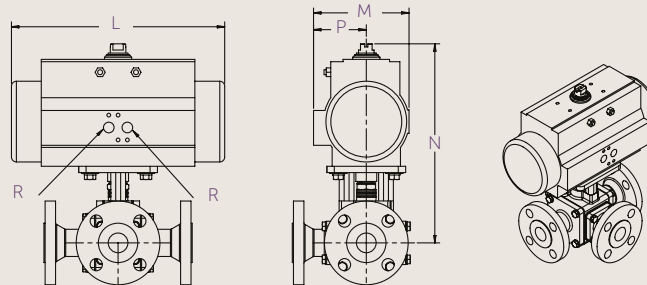
Valve Size	Size Code	Port Dia.	A1		A2	B	C	D	E	Locking Handle		Socket Weld Dia.	~Wt
			Q to Face		Q to Blank					F	Hole Dia. for Lock		
			Q- U-	L-	Q- U- L-								
1/2"	C	0.5	2.25	N/A	2.00	5.09	3.1	1.44	N/A	2.08	.28	0.87	7 lbs
3/4"	D	0.75	2.25	N/A	2.00	5.09	3.1	1.44	N/A	2.08	.28	1.08	7 lbs
1"	E	1	2.38	3.75	2.23	8.03	4	1.67	4.25	2.56	.38	1.34	10.5 lbs
1 1/2"	G	1.5	3.25	5	3.13	11.56	5.53	2.22	5	3.41	.38	1.93	26.8 lbs
2"	H	2	3.75	5.75	3.71	11.56	6	2.7	6	3.45	.38	2.42	40.5 lbs
3"	K	3	6	8.25	5.45	N/A	N/A	3.75	7.5	N/A	.44	3.55	100 lbs
4"	L	4	N/A	9.5	6.63	N/A	N/A	4.88	9	N/A	N/A	N/A	214 lbs

* Gear Operator recommended for 4" Valves

ACTUATED DIMENSIONS

Unit of measure = inches

Dimensions based on actuators
used with V-TEF® seats



Find out more
pbmvalve.com

	80 PSI Double Acting					60 PSI Double Acting					80 PSI Spring Return					60 PSI Spring Return				
Size	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R
1/2"	4.45	2.8	6.88	1.61	1/8	4.45	2.8	6.88	1.61	1/8	8.27	3.72	7.59	2.07	1/8	9.47	4.17	8.14	2.3	1/8
3/4"	4.45	2.8	6.88	1.61	1/8	4.45	2.8	6.88	1.61	1/8	8.27	3.72	7.59	2.07	1/8	9.47	4.17	8.14	2.3	1/8
1"	8.27	3.72	9	2.07	1/8	8.27	3.72	9	2.07	1/8	10.83	4.84	10	2.68	1/4	13.11	5.39	11.4	2.87	1/4
1 1/2"	13.11	5.39	13.58	2.87	1/4	13.11	5.39	13.58	2.87	1/4	14.65	5.83	13.06	3.15	1/4	17.13	6.46	14.95	3.44	1/4
2"	13.11	5.39	14	2.87	1/4	13.11	5.39	14	2.87	1/4	14.65	5.83	13.48	3.15	1/4	17.13	6.46	15.38	3.44	1/4
3"	13.11	5.39	15.67	2.87	1/4	14.65	5.83	14.5	3.15	1/4	19.69	7.36	18	3.9	1/4	22.78	8.58	20.25	4.29	1/4
4"	22.78	8.58	22.25	4.29	1/4	22.78	8.58	22.25	4.29	1/4	22.78	8.58	22.25	4.29	1/4	26.46	11.42	27	5.71	1/4



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